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# WATER IN OIL INORGANIC SUNCREAM WITH BENTONE GEL® TN V AND NANOX™ 200 RECF- KR8/106

Water in Oil Inorganic Suncream containing BENTONE GEL® TN V, rheological additive, and NANOX™ 200, Ultrafine Zinc Oxide.

# **Advantages**

The presence of BENTONE GEL® TN V, rheological additive, in this system:

- Gives body, yet allows easy and even distribution, due to the thixotropic nature
- Produces a stable emulsion at increased temperatures
- · Reinforces emulsion stability, and improves storage stability
- Enhances SPF to an in-vitro SPF of 23.32 +/- 6.47

Ingredient	Supplier	% w/w
PHASE A		
BENTONE GEL® TN V (C <sub>12-15</sub> Alky Benzoate and Stearalkonium Hectorite and Propylene Carbonate)	ELEMENTIS Specialties	8.0
Tegosoft OS (Ethylhexyl Stearate)	Evonik Degussa	13.5
Isohexadecane	Bayer	8.0
Tegosoft M (Isopropyl Myristate)	Evonik Degussa	5.0
Abil EM 90 (Cetyl PEG/PPG-10-1 Dimethicone)	Evonik Degussa	1.8
Isolan GO 33 (Polyglyceryl 3-Oleate)	Evonik Degussa	1.75
PHASE B		
NANOX™ 200 (Zinc Oxide)	<b>ELEMENTIS Specialties</b>	13.5
T805 (Titanium Dioxide)	Evonik Degussa	2.35
PHASE C		
De-ionised Water		41.4
Sodium Chloride		0.75
Magnesium Sulphate Heptahydrate		0.75
PHASE D		
1,3-Butylene Glycol	Siber Hegner	3.0
Phenoxetol (Phenoxyethanol)	Clariant	0.2

# **Method of Manufacture**

1.	Heat Phase A together to 75°C.	

- 2. Transfer to a Silverson homogeniser, and with mixing gradually add Phase B. Mix until fully dispersed.
- 3. In a separate container warm Phase C to 75°C.
- 4. Using high shear mixing (e.g. Silverson homogeniser), slowly add Phase C to Phase A + B.
- 5. Continue to mix for several minutes.
- 6. Transfer to propeller stirrer and commence cooling.
- 7. Under 35°C add Phase D.
- 8. Mix until uniform.

N.B.

Please refer to the Product Data Sheets for additional advice on incorporation.

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